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1 A suction mold has a central suction chamber having
2 a flat shaping surface area and a pair of opposite side suc-
3 tion chambers disposed one on each side of the central suc-
4 tion chamber and having respective curved shaping surface ar-
5 eas. First, a vacuum is developed in the central suction
6 chamber to attract a central area of the sheet of glass
7 against the flat shaping surface area thereof, and then a
8 vacuum is developed in the opposite side suction chambers to
9 attract opposite side areas of the sheet of glass respec-
10 tively against the curved shaping surface areas.